



Material - EN GX 2 NiCrMo 28 20 2

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - EN GX 2 NiCrMo 28 20 2 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	19.000 - 22.000		
Molybdenum	Mo %	2.000 - 2.500		
Nickel	Ni %	26.000 - 30.000		
Copper	Cu %	2.000 max.		
Nitrogen	N %	0.200 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 430 - 630 Yield Strength in Mpa 190 min. Elongation in % 30 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 60 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.4458	EN	European Union	Casting
1.4458	DIN	Germany	Casting
1.4458	DIN	Germany	Casting
GX2NiCrMo28-20-2	UNI	Italy	Casting
GX2NiCrMo28-20-2	DIN	Germany	Casting
GX2NiCrMo28-20-2	AFNOR NF	France	Casting
GX2NiCrMo28-20-2	DIN	Germany	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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